

Execute from anywhere in the supply chain and create global supply chain visibility with

# Extended Enterprise Management

**G**lobal sourcing, constricting economic conditions, supply chain outsourcing and advanced supply chain practices. By introducing external variables and partners, each of these challenges increases risk and uncertainty in your supply chain. Manhattan Associates' Extended Enterprise Management smooths the flow of information and goods through this extended supply network by giving all trading partners the ability to share information within one platform.

Extended Enterprise Management combines real-time visibility and trading partner collaboration with extended execution to ensure goods flow dynamically through optimal channels on time to customers. This extended supply chain efficiency creates tremendous and often immediate financial benefits to an enterprise.

Manhattan's Extended Enterprise Management provides real-time supply chain visibility and trading partner collaboration. Now your extended supply chain can act as a single, cohesive unit, offering tremendous value across the enterprise.

Demand Forecasting overcomes these challenges by providing a single source for statistical demand forecasting throughout the enterprise. The solution tackles four areas that can undermine the validity of a company's forecasting processes:

### Solutions for every link in the complex supply chain

Whether you choose to centralize the purchase order process, create advanced shipment notifications or leverage global visibility and event management capabilities to track and control inventory, Extended Enterprise Management unites the critical functions that enable you to accomplish your goals:

**Supply Chain Visibility**—See a single, consistent, real-time view of your global extended supply chain.

**Supply Chain Event Management**—Track supply chain events in real time and respond proactively to critical disruptions in the supply chain.

**Supplier Enablement**—Enable order fulfillment and manage supplier compliance via a centralized browser-based supplier portal.

**Hub Management**—Provide hubs and 3PL partners with core receiving and shipping functions as well as advanced capabilities such as DC bypass.

**Logistics Gateway**—Share critical data in real time to keep all of your transportation partners working together.

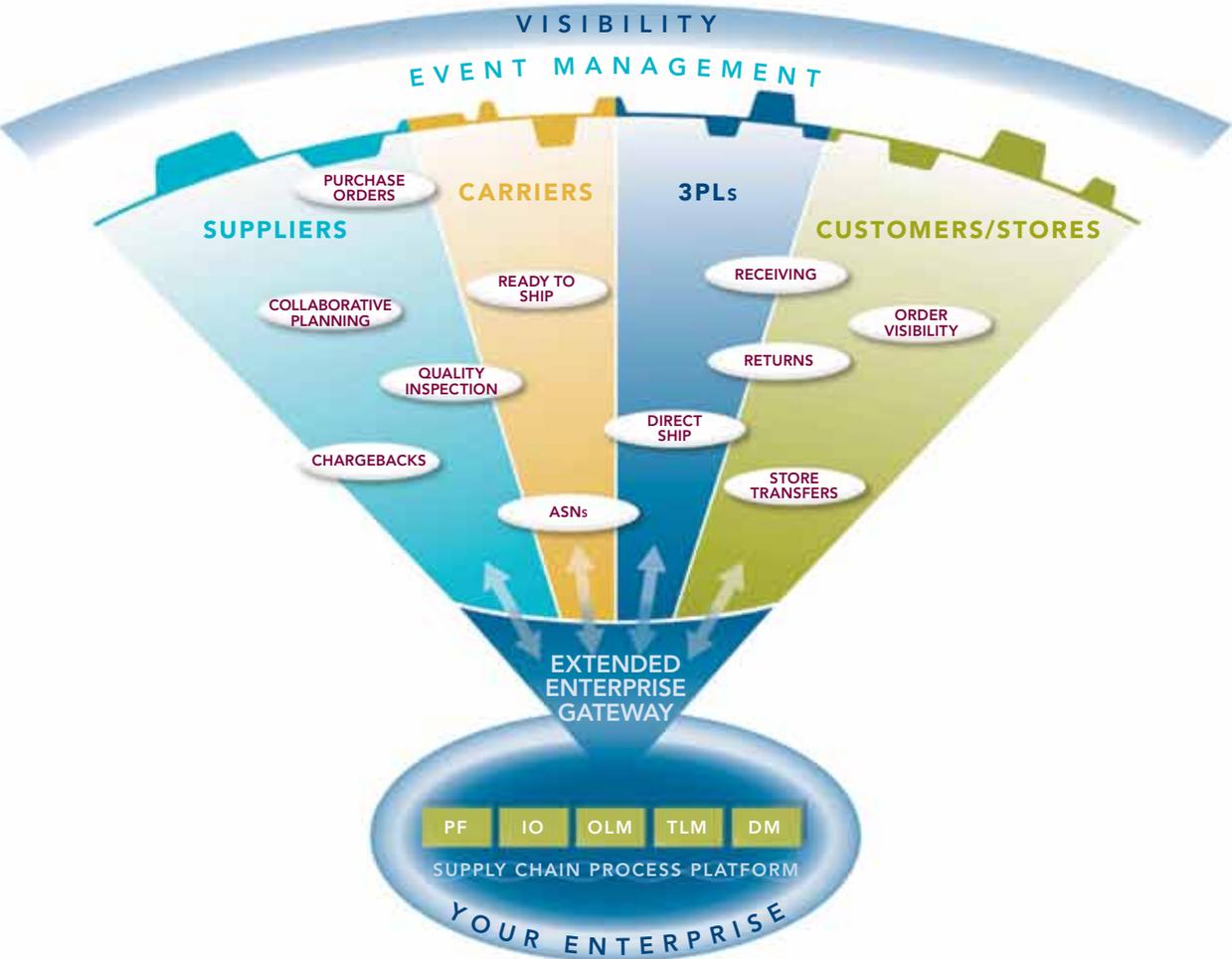
**Store Commerce Activation**—Enable retail stores to improve inventory accuracy, execute cross-channel order fulfillment and facilitate in-store order capture.

Extended Enterprise Management is a prime example of the far-reaching visibility and inter-relationships that are enabled by Manhattan Associates' Supply Chain Process Platform.

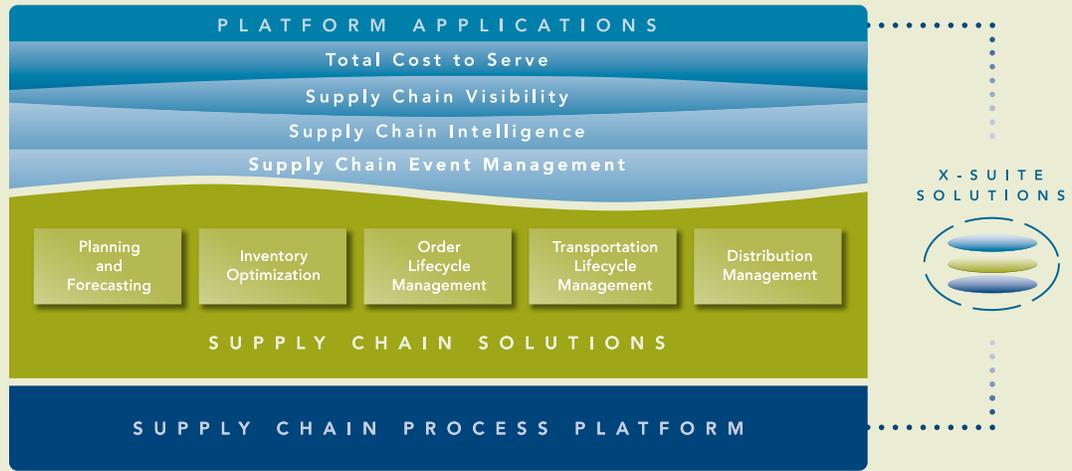
# Extended Enterprise Management:

creating extensibility by enabling trading partners

Optimizing the supply chain ecosystem requires seamless connectivity to your trading partners. In order to optimize inventory, order fulfillment, transportation or warehouse operations, visibility must be achieved into all aspects of your extended supply chain. Achieving end-to-end visibility and ensuring all operations run smoothly often requires execution functions to be extended to both your suppliers and your customers. Extended Enterprise Management provides the visibility and execution capabilities to gain control over your supply chain.



Extended Enterprise Management is part of Manhattan Associates' X-Suite Solutions—enabling partner collaboration to maximize efficiency and minimize costs.



## Extended Enterprise Management

### Visibility and Event Management

- Manage global collaborative commerce with one centralized solution
- Reduce overall inventory carrying, transportation and labor costs
- Offer global visibility to real-time product flow
- Increase on-time delivery rate 10-20%
- Increase order fill rate 5-15%
- Decrease cycle-time variability by 2-4 days
- Lower safety stock inventory levels 5-15%

- Provide visibility into hubs, logistics service providers (LSPs) and consolidators
- Enable visibility into domestic and international shipments
- Alert users immediately to delayed shipments
- Provide customers with order status online

### Supply Chain Execution

- Extend execution capabilities to suppliers and 3PLs
- Reduce warehouse receiving time 20-40%

- Improve accuracy and efficiency
- Reduce communication gaps
- Manage routing and update supplier POs electronically
- Enable suppliers and hubs to generate standardized shipping documentation
- Streamline receiving by supporting partner-direct programs and cross-docking
- Improve yard management and appointment setting capabilities
- Provide visibility to store order status and online execution

# The Manhattan Difference:

Supply Chain People Thinking Differently About Supply Chain

## Our Focus

We've earned recognition as The Supply Chain People® for a reason: We think differently about supply chain. Manhattan's 'think-tank' is unmatched in both staff resources and collaboration with the best minds in business, industry and academia. By identifying and applying the latest advances in supply chain know-how, we generate proven, real-world results for business. Manhattan professionals and our "Human IP" have gained global recognition as the gold standard in supply chain expertise.

## Our Platform Thinking™ Perspective

We believe a platform-based approach is the optimal way to manage supply chain complexity to generate greater advantage and value for business. Platform-based supply chain solutions deliver the operational flexibility, visibility and cross application optimization business executives need without compromising the total cost of ownership controls that technology and financial executives demand.

## Our Proof

More than 1200 companies globally, representing many of the world's best-known brands, leverage Manhattan solutions to advance their supply chain leadership. For two decades, our platform-based approach to supply chain optimization has helped companies worldwide achieve measurable efficiencies such as optimally calibrated service levels and costs, improved utilization of labor, space and assets, and balanced tradeoffs between transportation and inventory costs.



Manhattan Associates is committed to developing supply chain solutions that foster environmental stewardship.

Learn more about Manhattan Associates and our solutions:

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The Supply Chain People®